



**serviacero**<sup>®</sup>  
comercial



## • Sheet Leveling

In Serviacero Comercial we level sheet with processed laser quality in our cutting line of coils or sheets with state-of-the-art technology and the highest standards of quality and flatness in the industry.

### Capacity processing Sheet Leveling

<b>Material</b>	Hot Rolled Pickling Sheet, and Without pickling, cold rolled steel sheet and covering.
<b>Roll weight</b>	0.015" Minimum, 0.0149" Maximum. Nonskid flooring plate: 1.9 mm Max
<b>Thickness</b>	30,000 kgs ( 66,000 lbs)
<b>Inside diameter</b>	Maximum 30" [760 mm] Minimum 20" [508 mm]
<b>External diameter</b>	Maximum 78.7" [1980 mm] Minimum 35.4" [914 mm]
<b>Sheet width</b>	Maximum 74" [1800 mm] Minimum 11.8" [305 mm]
<b>Length</b>	Maximum 157" [4000 mm] Minimum 9.85" [250 mm]
<b>Package height</b>	Maximum 29.5" [750 mm] including pallets / purlin
<b>Package weight</b>	Maximum 5,000 kg [11,000 lbs]
<b>Tolerance</b>	- 0 / + 2 mm
<b>Grade</b>	LE 75 Ksi, RT 90 Ksi Maximum. Thicknesses greater than 3.42 (cal. 10) LE 52 Ksi, RT 65 Ksi Max
<b>Sheet Meter</b>	Each sheet is identified with information for the correct traceability of the product.